STOP SYSTEM Model 3800 & 6000 For Use With 2875/2875XL Miter Saw Stand, & 6112 Support Wing.

NOTE!! If used with a radial arm saw or any other type of machine, space end of aluminum extrusion at least 6” from saw blade to prevent any dangerous exposure to the operator. THESE INSTRUCTIONS ARE FOR A LEFT HAND STOP SYSTEM. Right hand Stop Systems would be reverse on most steps.

Step 1 Lay stop system on stock support wing lining up the front edge of stop system with the face of the saw fence.

Step 2 Determine which of the three slots on the bottom of the aluminum extrusion best match the mounting slots on the wing or stock support for bolting the two together.

Step 3 Slide heads of the 5/16” bolts into the appropriate slots on the bottom of the aluminum extrusion and line them up over the slots on the wing or stock support.

Step 4 Roll the extrusion so the bolts drop through the slots on the wing or stock support and center the extrusion left to right on the wing or stock support.

Step 5 Line up extrusion and saw face using a long straight edge, then fasten nuts down tightly.

Step 6 Measure from the saw blades left side teeth . . .

Step 7 . . . out 32” to the right of the flipper on the flip stop and lock in place.

Step 8 Similarly set the extension flip stop at 84” from the blade (60” on 3800) and lock in place.

Step 9 Slide the tape measure that came with the stop system in the top front tape groove.

Step 10 Line up the 32” mark on the tape measure with the hairline indicator.

Step 11 Put a pencil mark on tape measure 1/4” from right end...

Step 12 . . . and 1 3/8” from the left end of the aluminum extrusion.

Step 13 Slide tape to the left approximately 18” and break the tape at the pencil mark by folding the tape over with the numbers to the outside. If cut with tin snips ends need to be filed.

Step 14 Push the tape out the right side approximately 18” past the pencil mark. Break the tape at the mark.
Step 15 Pull off about 2” of the paper backing from the right end of the tape (always the end with the smaller numbers) exposing the adhesive material.

Step 16 Slide the tape back into the extrusion by pulling the tape on the opposite end from exposed adhesive.

Step 17 Position tape so the 32” line is directly under the hair line indicator.

18) Double Check that 32” line is under hairline indicator. If OK then push tape down above the exposed adhesive.

19) Slide the remainder of the tape into the top-rear tape groove.

20) Line up the 84” mark (60” on 3800) the tape measure with the hairline indicator.

21) Mark tape with a pencil 1/4” in from the left end.

22) Slide the tape out approximately 18” and break it off at the pencil mark.

23) Slide it back through the extrusion and out the right side. Repeat steps 15-18 (Substituting 32” with 84” or 60”).

24) Make final adjustments, if needed, by loosening screws and adjusting hairline indicator to either the left or right.

An additional tape measure may be purchased to slid into the groove on the face of the aluminum extrusion. This tape would be set up to give you actual readings from the blade, not like the top tapes that give their readings off the hairlines. This would be used mainly for one of a size cuts. Slide the tape into the groove and set 24” with 24” on a tape reading from the left side teeth of the saw blade. Mark and break both ends of the tape and adhere it to the aluminum similar to the other tapes. The grooves on the back of the stop system are for attaching your own accessories like clip boards for cutting lists and work lights.

Please call If you have any questions or comments.